

CraftMaster Green Door



CraftMaster Green Doors

Build green while maintaining the beauty and functionality of molded interior doors. CraftMaster Green Doors resist shrinking, swelling, cracking and joint separation.

- ✓ Sustainable Materials
- ✓ Recycled Content
- ✓ Low Formaldehyde Emissions
- ✓ Low VOC Primer and Adhesives
- ✓ Contributes to Industry Green Building Programs

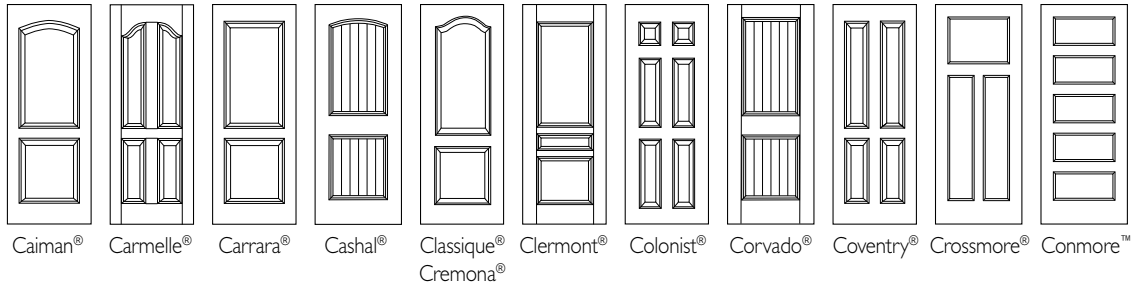
How to Specify the CraftMaster Green Door

Design:	Any of the designs in the CraftMaster line of molded interior doors. [†]
Core:	Standard hollow core or solid core with GreenLite™ fiberboard door core.
Stiles and Rails:	Finger joint or clear wood.
Lock Block:	Wood.
Thickness:	Either 1 ³ / ₈ " or 1 ³ / ₄ ".
Sizes:	For available sizes, see the size chart on the next page.

[†] Solid core Crossmore and Conmore doors use an MDF core and are not included in the CraftMaster Green Door specification. Due to the blocking used, Reflection Series mirror doors are not included in the CraftMaster Green Door specification.

CraftMaster Green Doors are Environmentally Responsible

CraftMaster Green Doors can be specified in any of the designs below.†



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Due to the blocking used, Reflection Series mirror doors are not included in the CraftMaster Green Door specification.

	PASSAGE SIZES													BIFOLD SIZES								
	10"	12"	13"	14"	16"	18"	20"	22"	24"	26"	28"	210"	30"	16"	20"	24"	26"	28"	30"	40"	50"	60"
Caiman Smooth 6'8", 7'0"	■	■	■	■	■	■	■	■	■	■	■	■	■		■		■	*	■	■	■	■
Caiman Smooth 8'0"					■	■	■	■	■	■	■	■	■									
Carmelle Textured 6'8"				■	■		■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Carolina Textured 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Carrara Smooth 6'8", 7'0"	■	■	■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Carrara Smooth 8'0"	■	■	■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Cashal Smooth 6'8", 7'0"	*	*	*	*	■	■	■	■	■	■	■	■	■		■		■	*	■	■	■	■
Cashal Smooth 8'0"	*	*	*	*	■	■	■	■	■	■	■	■	■		■		■	*	■	■	■	■
Classique Textured 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Clermont Textured 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■		■		■	■	■	■	■	■
Colonist Textured 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Colonist Smooth 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Colonist Textured 7'0"						■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Colonist Smooth 7'0"					■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Colonist Textured 8'0"						■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Colonist Smooth 8'0"	■	■	■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Colonist Commercial Smooth 6'8", 7'0"													■									
Colonist Pre-Finished Textured 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Conmore Smooth 6'8", 7'0"					■	■	■	■	■	■	■	■	■		■		■	*	■	■	■	■
Corvado Smooth 6'8", 7'0"	*	*	*	*	■	■	■	■	■	■	■	■	■		■		■	*	■	■	■	■
Corvado Smooth 8'0"	*	*	*	*	■	■	■	■	■	■	■	■	■		■		■	*	■	■	■	■
Coventry Textured 6'8"	■	■	■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Coventry Smooth 6'8", 7'0"	■	■	■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Coventry Smooth 8'0"	■	■	■	■	■	■	■	■	■	■	■	■	■		■	■	■	■	■	■	■	■
Cremona Smooth 6'8", 7'0"	*	*	*	*	■	■	■	■	■	■	■	■	■		■		■	*	■	■	■	■
Cremona Smooth 8'0"	■	■	■	■	■	■	■	■	■	■	■	■	■		*	*	*	*	*	*	*	*
Crossmore Smooth 6'8", 7'0"					■	■	■	■	■	■	■	■	■		■		■	*	■	■	■	■

* Check with your supplier for availability.
Trimming CraftMaster molded interior doors will void the warranty.



Provide Green Benefits



Features of the CraftMaster Green Door

✓ Sustainable Materials

CraftMaster molded door designs, used to make CraftMaster Green Doors, are made from wood that is of no commercial timber value and is the byproduct of other operations, not old growth timber.

Wood Sources:

- Sawmill chips: generated as residual waste from sawmill operations.
- Field chips: residuals from field chipping operations of tree tops and leftover wood. If this wood is not used in manufacturing operations, it rots or is sent to landfills. The removal of this wood source allows mature trees to grow. Field chips are a byproduct of sound logging practices.
- All wood comes from an area within a 200 mile radius of Towanda, PA.
- CMI uses 100% northern hardwoods which includes maple, beech, oak and other species.

✓ Recycled Content

- Hollow core CraftMaster Green Doors contain a minimum of 54% pre-consumer recycled content.
- Solid core CraftMaster Green Doors contain a minimum of 70% pre-consumer recycled content.
- CraftMaster molded door designs contain a minimum of 65% pre-consumer recycled content. This is certified by SCS Certification Systems, certificate number SCS-MC-01801.



✓ CARB ATCM 93120 Compliant

- CraftMaster molded door designs (facings) are acknowledged by the California Air Resources Board's (CARB) Airborne Toxic Control Measure (ATCM) 93120 to utilize exempt status ultra-low emitting formaldehyde (ULEF) resins.

✓ No Added Urea Formaldehyde

- CraftMaster molded door designs have no added urea formaldehyde. This is certified by Scientific Certification Systems under certificate number SCS-MC-01802. They are manufactured with environmentally preferable phenolic resins. In addition, CraftMaster Green Doors contain no added urea formaldehyde.
- Through repeated testing by the Composite Panel Association (CPA), CraftMaster molded door designs have demonstrated formaldehyde emissions equivalent to background levels found in the environment.



✓ Low VOC Primer and Adhesives

- CraftMaster products are primed with a low VOC primer. This primer is among the most environmentally preferable of all coatings available.
- The adhesives used in CraftMaster Green Doors have ultra low VOC emissions.

✓ GreenLite Core Features

- Sustainable core provides the heft, weight and sound-deadening properties of a solid wood door.
- Made using wood obtained from forestlands that are certified by Sustainable Forestry Initiative® (SFI®).
- Contains pre-consumer recycled content.
- Produces very low formaldehyde and VOC emissions (exceeds CARB standards).

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Contributes to Industry Green Building Programs

LEED® 2009 for Commercial Interiors	Credits	Description
Recycled Content, 10%	MR 4	Use materials, including furniture and furnishings, with recycled content such that the sum of post-consumer recycled content plus 1/2 of the pre-consumer content constitutes at least 10% or 20% based on the total value of the materials in the project. The minimum percentage materials recycled for each point threshold is as follows: 1 point for 10% recycled content and 2 points for 20% recycled content.
Regional Materials¹	MR 5	Option 1 (1 Point): Use a minimum of 20% of the combined value of construction and Division 12 (furniture) materials and products that are manufactured regionally within a radius of 500 miles. Option 2 (2 Points): Meet the requirements of Option 1 and use a minimum of 10% of the combined value of construction and Division 12 (furniture) materials and products extracted, harvested or recovered, as well as manufactured, within 500 miles of the project.
Low-Emitting Materials – Composite Wood and Agrifiber Products	IEQ 4.4	Composite wood and agrifiber products used on the interior of the building (i.e. inside the weatherproofing system) must contain no added urea formaldehyde resins.

LEED 2009 for New Construction and Major Renovations	Credits	Description
Recycled Content: 10%	MR 4	Use materials with recycled content such that the sum of post-consumer recycled content plus 1/2 of the pre-consumer content constitutes at least 10% or 20%, based on cost, of the total value of the materials in the project. The minimum percentage materials recycled for each point threshold is as follows: 1 point for 10% recycled content and 2 points for 20% recycled content.
Regional Materials¹	MR 5	Use building materials or products that have been extracted, harvested or recovered, as well as manufactured, within 500 miles of the project site for a minimum of 10% or 20%, based on cost, of the total materials value. If only a fraction of a product or material is extracted, harvested, or recovered and manufactured locally, then only that percentage (by weight) can contribute to the regional value. The minimum percentage regional materials for each point threshold is as follows: 1 point for 10% regional materials and 2 points for 20% regional materials.
Low-Emitting Materials – Composite Wood and Agrifiber Products	IEQ 4.4	Composite wood and agrifiber products used on the interior of the building (i.e. inside the weatherproofing system) must contain no added urea formaldehyde resins.

LEED for Homes	Credits	Description
Environmentally Preferable Products	MR 2.2	Use building component materials that meet the following criteria: a) Environmentally preferable products meet the specifications listed in Table 24 of LEED for Homes Rating System, includes: for doors (not including garage or insulated doors) contain recycled content, are FSC-certified or reclaimed. AND/OR b) Local production ¹ – use products that were extracted, processed, and manufactured within 500 miles of the home.

National Green Building Standard™	Credits	Description
Recycled Content Building Materials	604.1 (1)	Building materials with recycled content are used. A minimum of two recycled content products are used for minor elements of the building, such as all trim, cabinetry, plumbing, ductwork, doors, etc.
Resource-Efficient Materials	607.1 (2)	Products used contain fewer materials to meet the same end-use requirements as conventional production, including but not limited to engineered wood or engineered steel products.
No Added Urea Formaldehyde	901.4 (d)	85% of countertops, permanent shelving, and other nonstructural products manufactured in accordance with the following: composite wood or agrifiber panel products contain no added urea formaldehyde.

¹ Dependent on site location.



Contact Us

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